

PMACA 10/22 Chassis Assembly



PMACA chassis and hardware



Ruger 10/22 Rifle



Turn over and engage the safety



Remove the magazine



Clear and flag the chamber



Turn over and set the safety halfway between safe and fire



Remove the stock



Install the rifle into the chassis as shown



Tighten the 12-24 socket head cap screw with a 5/32 hex wrench



Attach an AR15 grip, stock, and other accessories